



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84033

Tuesday, May 01, 2012 12:58:11 PM

\*84033\*

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Item ID: D212-725-1-012

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Angle

Stop

\*NS2\*

Start Date: 5/1/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 5/4/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC3- Inspect Part Finish

0.00

\*130\*

QC

Quality Control

1 0 1252

140

Identify as per dwg & Stock Location:

0.00

\*140\*

Packaging

Packaging

Memo

0.00

1 12/15/12

150

QC21- Final Inspection - Work Order Release

0.00

\*150\*

QC

Quality Control

Memo

0.00

12/15/12

MF  
12-05-03

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# Picklist Print

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Page 1

Work Order ID: 84033

Parent Item: D212-725-1-012

Parent Item Name: Angle

Start Date: 5/1/2012

Required Date: 5/4/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.27 as per dwg revD DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3A1.0 X 1.0 X.125		Purchased	No			100	f	9.2500	0.2125	0.2236842			

2024-T3511 ANGLE 1" X 1" X .125" W

Location	Loc Qty	Loc Code
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MAT028	9.25	
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116085	9.25	
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0.2236842

① 8F 12-05-02

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8 7 6 5 4 3 2 1

D

C

B

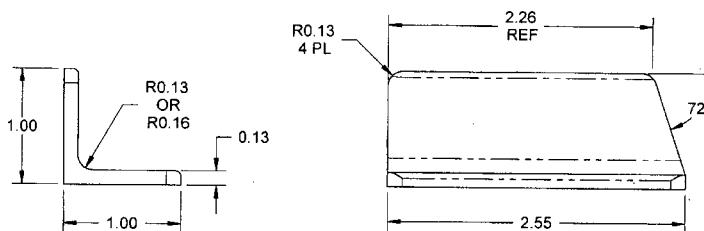
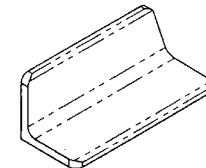
D

C

B

A

#84033

D212-725-1-012 ANGLE

RELEASED  
2011-08-25  
M

NOTES:

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE  
PER QQ-A-200/3  
OR AMS 4152, 4164 & 4165  
PER DART SPEC. M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

8 7 6 5 4 3 2 1

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>✓</i>	DRAWING NO.	
MFG. APPR.	<i>✓</i>	D4216	REV. A
APPROVED	<i>✓</i>	SHEET 2 OF 2	
DE APPR.	<i>✓</i>	TITLE	SCALE
DATE	11.02.24	ANGLE	NTS

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8 7 6 5 4 3 2 1

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